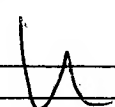
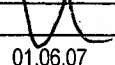


Date: Thursday, 26/10/2006 1:18:50 PM
User: Linda Lacelle


Process Sheet

Customer :	CU-DAR001 Dart Helicopters Services	Drawing Name :	BASKET HINGE
Job Number :	29132	Part Number :	D22323
Estimate Number :	10588	Drawing Number :	D2232 REV C
P.O. Number :	N/A	Project Number :	N/A
This Issue :	26/10/2006	Drawing Revision :	C
Prsht Rev. :	NC	Material :	N/A
First Issue :	N/A	Due Date :	05/11/2006
Previous Run :	29132	Qty:	50 Um: Each
Written By :			
Checked & Approved By :			
Comment :	Est. B 01.06.07 Now laser cut EC Est Rev:C Now on Waterjet 06-10-26 JLM		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	M304S11GA	304/316 .125 Sheet
 		
Comment: Qty.: 0.0729 sf(s)/Unit Total : 3.6435 sf(s) 304/316 .125 Sheet Batch: <u>M101463</u> <u>ml 06 11 06</u>		
2.0	WATER JET	FLOW WATER JET
 		
Comment: FLOW WATER JET 1-Cut as per Dwg D2232 Dwg Rev: <u>C</u> Prog Rev: <u>C</u> <u>2-Deburr if necessary</u> <u>ml 06 11 06</u> <u>50</u>		
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
 		
Comment: INSPECT PARTS AS THEY COME OFF MACHINE <u>ml 06 11 06</u> <u>50</u>		
4.0	QC8	SECOND CHECK
 		
Comment: SECOND CHECK <u>ml 06 11 06</u> <u>50</u>		
5.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
 		
Comment: SMALL & MEDIUM FAB RESOURCE 1 Deburr <u>SAD 06:11:06</u> <u>50</u>		

Date: Thursday, 26/10/2006 1:18:50 PM
User: Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BASKET HINGE

Job Number: 29132

Part Number: D22323

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: LOS

11/06/11/07 (50)

7.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

11/06/11/07 (50)

Job Completion



11/06/11/07

Date: Tuesday, 10/24/2006 11:02:26 AM
User: Kim Johnston

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : BASKET HINGE
Job Number : 29132	
Estimate Number : 10588	
P.O. Number :	Part Number : D22323
This Issue : 10/24/2006 S.O. No. :	Drawing Number : D2232 REV C
Prsht Rev. : NC	Project Number : N/A
First Issue : / / Type : PURCHASED PARTS	Drawing Revision : C
Previous Run : 25239	Material :
Written By :	Due Date : 11/5/2006 Qty: 50 Um: Each
Checked & Approved By :	
Comment : Est. B 01.06.07 Now laser cut EC	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
----------------	------------------------------	----------------------

1.0	PG	PURCHASING
-----	----	------------



Comment: PURCHASING

Issue P/O: _____
Laser cut as per DWG D2232
Material: 304/316 ss 0.125" thick
Material release note attached

*m304316
0.0945
WZferjet*

2.0	D22323F	Basket Hinge
-----	---------	--------------



Comment: Qty.: 1.0000 Each(s)/Unit Total : 50.0000 Each(s)
Basket Hinge

3.0	PACKAGING 1	PACKAGING RESOURCE #1
-----	-------------	-----------------------



Comment: PACKAGING RESOURCE #1
Recieve & Inspect for Transit Damage
Ensure Material Release Note is attached

4.0	QC6	DIMENSIONAL CHECK
-----	-----	-------------------



Comment: DIMENSIONAL CHECK

5.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
-----	-------------	-------------------------------



Comment: SMALL & MEDIUM FAB RESOURCE 1
Deburr

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Tuesday, 10/24/2006 11:02:27 AM
User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BASKET HINGE

Job Number: 29132

Part Number: D22323

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

7.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

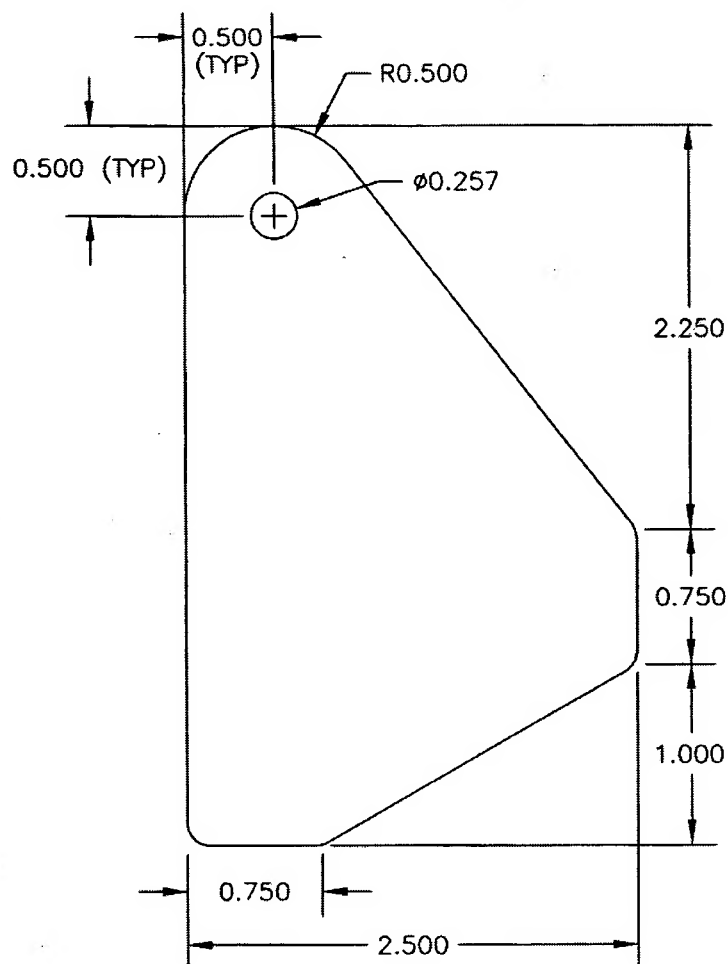
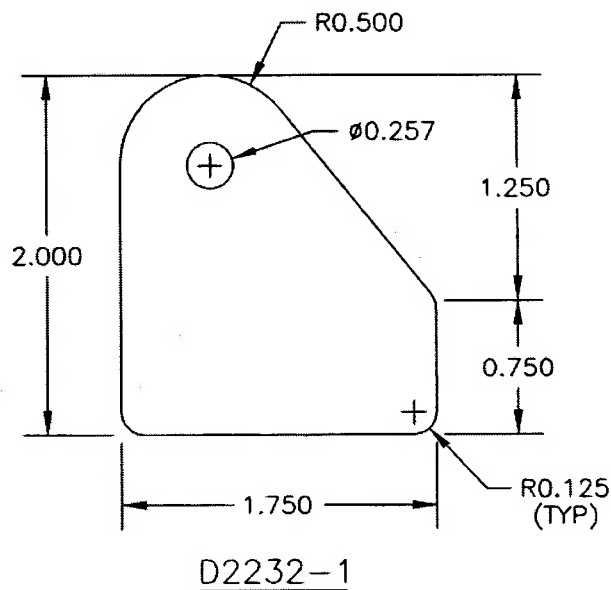
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



RELEASED
98.05.05 KE

DESIGN	DRAWN BY	DART AEROSPACE LTD HAMKESBURT, ONTARIO, CANADA		REV. C
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO.	D2232	SHEET 1 OF 2
DATE	98.04.28	TITLE	BASKET HINGE	SCALE 1:1
A	94.05.12	NEW ISSUE		
B	96.01.02	ADDED -5 AND -7		
C	98.04.28	0.125 THICK WAS 0.063		



MATERIAL: AISI 304/316 SS 0.125 THICK

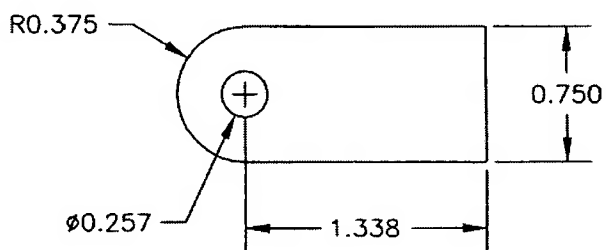
SHOP COPY
RETURN TO
ENGINEERING
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SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
29132

DART

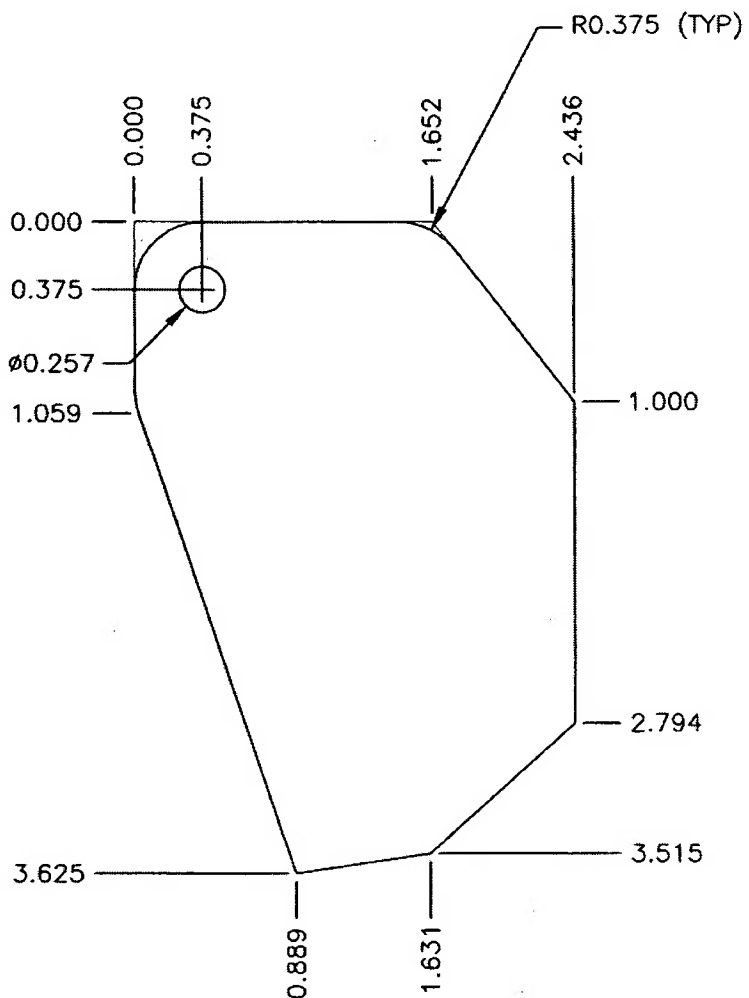


DESIGN	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED	APPROVED	DRAWING NO.	REV. C
DATE		D2232	SHEET 2 OF 2
98.04.28		TITLE	SCALE
		BASKET HINGE	1:1

RELEASED
98.05.05 KE



D2232-7



D2232-5

MATERIAL: AISI 304/316 SS 0.125 THICK

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WITHOUT NOTICE
WORK ORDER
NO. 29132

